

Stuki Premium

Version: oct-17

Stuki Premium is a natural coating with graphene technology to obtain stucco finish. It is very versatile enabling high quality results. It is ideal for work with criteria of biohabitability, rehabilitation or sustainable restoration of historic or vernacular buildings.

PRODUCT DESCRIPTION

Features:

Stuccos. Marble finish.
Easy to apply.
Great frontal and lateral brightness.
Good workability.
Absorbs CO₂.
Contains high quality lime and graphene fibres.
Breathable. Avoids condensation.
Good washability.
High adherence, tough and long-lasting.
Excellent flexibility. Not cracking.
Free of VOCs and formaldehyde emissions.
GreenRate™ LEVEL A

Technical properties:

Specific weight	ISO 2811-1	1.38 ± 0.05 g/cm ³
pH	-	12.5 ± 1
Viscosity	UNE 48076	[115 - >150] U.K.
Solid content	-	60 ± 5 %
Washability	EN 13300	Class 1
Permeability to water vapour	EN 1062-1	Class 1 S _D < 0.14 m
Capillary water absorption	EN 1062-1	Class 3 w < 0.01 kg/m ² ·h ^{0,5}
Adhesion pull-off strength	EN 1542	> 0.8 N/mm ² (flexible system)
Fire performance	EN 13501-1	A1
Nature	-	Aerated lime
Appearance	-	Dense paste
Finish	-	Matte
VOC content	ASTM D2369-10	< 1 g/l
VOC emissions	ISO 16000-3/-6	Class A+

Yield:

4-5 m²/l (2 coat). It depends on the type and condition of the substrate. The exact consumption must be determined by the means of a sampling of the work.

Colours:

White and colors according to color chart NCS 980. Please note that due to the mineral nature of the product, the final

colour tone may vary slightly. A colour exactly matching that chosen is not always obtained.

Format:

Available in pots of 1 l, 4 l, 15 l. Bicomponent product.

Storage:

Keep in original pack, closed and in a cool and dry place. Keep from freezing and avoid direct sun exposure. Unopened, it may be conserved for at least 12 months from the date of manufacture. The product may thicken without losing its properties; shake well before use.

APPLICATINO INSTRUCTIONS

Application surfaces:

Plaster, gypsum, old paintings, prefabricated panels and unpainted wallpaper, brick, etc.

Conditions of the substrate:

The substrate must be dry, firm, well-adhered and free from any impurities that may hinder the product from setting fully.

Preparation of the substrate:

If the substrate presents algae, mold, fungi and / or other impurities, it is recommended to do a thorough cleaning, eliminating in its entirety and with specific products for this purpose.

If the substrate has poor adhesion (sandy, dusty, etc.), brush and consolidate with *Minerseal Premium* diluted 3:1 with water.

If the substrate has salt deposits, brush and apply *Neutralysal Premium*.

If the substrate contains a high moisture level, apply *StopWater Premium* diluted 1:1 with water and paint 24 hours before its application.

If the substrate presents surface cracks, the recommendation depends on the width of the crack:

1-3 mm	Apply <i>Füllmasse Premium</i> (with a fiberglass mesh if >1 mm).
3-10 mm	Chip superficially and apply <i>Naturglue Premium</i> with mesh
>10 mm	Requires architectural assessment.

If the substrate presents scaling/blistering of the existing paint, first remove areas that do not adhere by scraping and brushing.

If the substrate presents deterioration of mortar, first remove areas that do not adhere by scraping or pricking and clean up by brushing or plenty of water. The recommendation depends on the damaged depth:

< 3 mm	Apply <i>Ecoputty Premium</i> .
3-8 mm	Apply <i>Naturglue Premium</i> with mesh.
8-20 mm	Apply <i>MortarBase Premium</i> and finish with <i>MortarFine Premium</i> (<10 mm) with mesh.
>20 mm	Apply <i>Naturglue Premium</i> (5 mm), apply tile according to width of the cavity (1-5 cm) and apply <i>Naturglue Premium</i> (<10 mm) with a mesh.

If the substrate presents pathology such as structural cracks, moisture by capillarity, condensation or filtration, etc.; then it is necessary to resolve the structural problems first.

Depending upon the nature of the substrates, the previous actions vary as follows:

- Old glossy paint or putty: clean surfaces and sand slightly.
- Absorbent substrates (ex. cement blocks, brick, plaster, etc.): apply *AmbientPrimer Premium*.
- Very absorbent substrates (clay, adobe, rammed earth, etc.): apply *Minerseal Premium*.
- If the substrate is wood or metal (without corrosion or oxidation) or without porosity: apply *Four2Four Premium*.

Product preparation:

Stir the component A (liquid) first and slowly add component B (solid) by mechanically stirring until get a homogeneous mixture.

Application method:

Firstly, apply a coat of *Graphenstone®* paint diluted with water at 15% of its weight or primer depending on the type of substrate (See "Preparation of substrate"). Allow to dry 24 hours.

Apply 1 or 2 coats and give desired effect. Polish by hand or using an electronic polisher. If the product becomes dry, water can be sprayed to recover workability.

Drying:

In conditions of 25 °C and 60% relative humidity: approximately 30 minutes between layers. For polishing: 30-40 minutes if done by hand and minimum 90 minutes if done with electric polisher. 24 hours for final protection.

The carbonation process mainly occurs during the first 30 days. It is recommended to avoid cleaning and/or rubbing during that time.

Environmental conditions:

The work temperature (environment and substrate) must be between +5 °C and +32 °C. Do not apply in direct sunlight or on supports heated by the sun.

Tools:

Stucco trowel, Japanese finishing trowels, electric polisher (optional)

Tool cleaning:

Clean tools after use with warm water.

Notes

The mineral substrate must be at least 28 days old.

The substrates to be painted must be resistant to high alkalinity.

Do not apply to surfaces in constant contact with water.

In case of rain, let the substrate dry before applying.

It is recommended to protect the treated surface from rain for at least 4 days.

It is recommended to protect the stucco with *BeeWax Premium*, especially in humid areas or finishes of intense color.

To carry out decorative glazing and / or colocation of self-adhesive templates or other types of masking; dry for a week.

The parts that are not going to be treated must be protected (glass, wood, etc.).

Should there be strict aesthetic requirements, it is recommended to perform prior tests.

Do not mix with other products or specific properties may change.

Complementary products:

It is recommended to use the *Graphenstone®* product line for complementary actions, according to the required application, repair and/or finish. Please, refer to the relevant Technical Data Sheets.

DECLARATIONS

The product has the following certifications: GreenRate Level A and Environmental Product Declaration.

The manufacturer declares that the composition of the product, it does not contain hazardous substances and it is free of VOC emissions.

For more information, please refer our website: <http://graphenstone.com/Graphenstone-Global-Certificados.html>

ADDITIONAL INFORMATION

Usage warnings:

None in particular for normal use and people who do not have special pathologies. Alkaline product, protect skin and eyes especially. Apply with good ventilation, do not inhale product. Keep out of reach of children.

The information provided is given in good faith, based on current knowledge and IEdiSA's experience with the products when they are properly stored, handled and applied in normal situations and in accordance with the recommendations of IEdiSA. The Technical Specifications sheet is useful for information and consulting, but is not legally binding. In particular, it does not exempt the user from testing and verifying the suitability of the product for the desired application and purpose. IEdiSA reserves the right to modifications that improve the product or its application. This version invalidates previous ones.

Waste management:

According to local legal provisions. The pots are made of recycled polypropylene. Help protect the environment, do not throw waste through the drain and use the nearest recycling centre.

Responsible gesture:

Minimize the product waste by estimating the amount you will need. Recover the unused mortar to give it a new use, keep it under the Storage section.

Safety information:

For information regarding safety, physical, ecological and toxicological information see the latest version of the product's Material Safety Data Sheet.

Technical support:

For further information, please contact with local distributor or manufacture:

technicalsupport@graphenstone.com